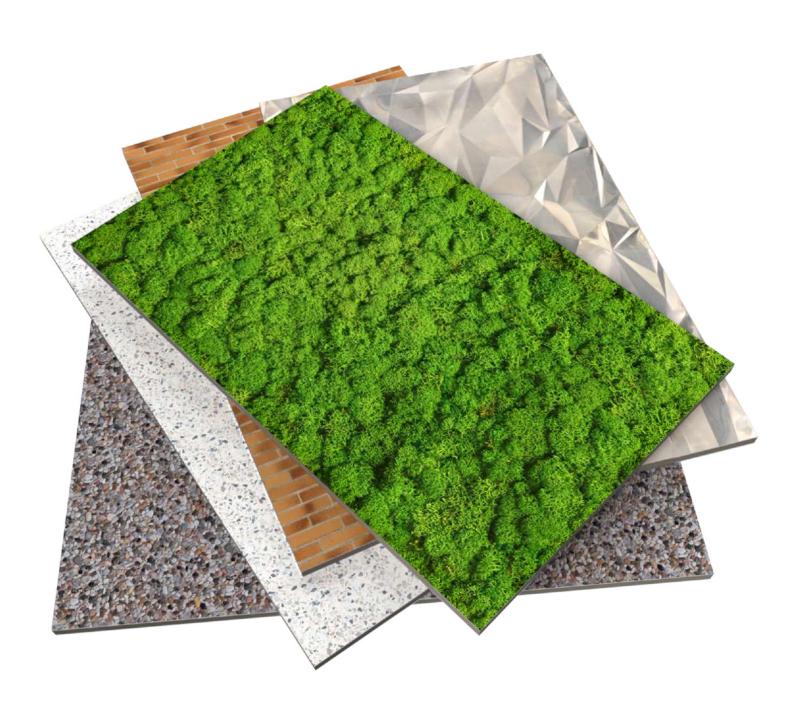


### **#HASHTAG COLOUR CHART**

Metallic panels for lightweight architectural envelopes



## larson® & larcore® A2

Metallic panels for lightweight architectural envelopes





#### **#HASTHTAG COLOUR CHART**

**larson**® and **larcore**® **A2** panels coated with **Digital Printing Surface** technology mimicking bricks, stones, concrete, grass, gardens and metallic finishes.

These finishes are applied over these panel ranges:

- a) larson® 4 mm aluminium composite panel with aluminium skins thickness of 0.5 mm:
- 5000x1500 mm, 5000x1250 mm, 4000x1500 mmand 4000x1250 mm.
- b) larcore® A2 14 mm aluminium honeycomb panels with aluminium skins thickness of 1 mm:

1500x5000 mm and 1500x4000 mm.

(For projects over 200 m², other lengths and widths).

#### "Choose your idea and we build it"

Unlimited finishes options for "ad hoc" projects, with detailed study of each case

#### Specific considerations

- 1. Alucoil® recommends digital printing on already machined material. Otherwise, it must be expressly communicated.
- 2. For the correct performance of the project, follow the recommendations set out in annex I GUIDE FOR DESIGN MANAGEMENT.
- 3. A T-bend > 2 must always be respected when folding the larson® or larcore® A2 panel.
- 4. In the case of folding after applying digital printing, whitening effect may occur in the folded area, characteristic of digital printing.
- 5. Easy graffiti cleaning.

#### **PROPERTIES**

- 1. Coating thickness. (EN 13523-1) → From 90 to 115µ approx. (Tolerancies according to Norm UNE-EN 1396). (Definite setup depends on actual colour).
- 2. Specular gloss topcoat. (EN 13523-2) → Gloss measured by 60° Gardner: 20 uo to 40 g.u. (Tolerances according Norm UNE-EN 1396)
- 3. Colour differences topcoat. (EN 13523-3) → According to Norm UNE-EN 1396. (To ensure colour consistency, the total requirement of the project should be placed in a unique order).
- 4. General visual appearance. Inspected at 5 m distance an angle 90° → Free from flow lines, streaks or other surface imperfections. Finishes sensitive to direction, sense and angle of installation
- 5. Pencil hardness. (EN 13523-4) → ≥ F
- 6. Cross-cut test. (EN 2409) → Class 0
- 7. Cross-cut test + humidity resistance. (EN 2409 + ISO 9227) → Class 0

## Digital Printing Surface #HASHTAG COLOUR CHART

Metallic panels for lightweight architectural envelopes













Hashtag Pebbles 20G ES3179

Hashtag Granite 20G ES3180

Hashtag Grey Concrete 20G ES3181



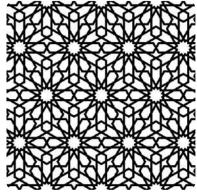


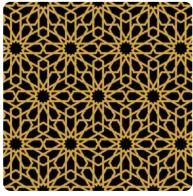


Hashtag Grass 20G ES3182

Hashtag Garden 20G ES3183

Hashtag Diamond Gold 20G ES3195







Hashtag ARAB WHITE White Back/Black Star 20G ES3185

Hashtag ARAB GOLD Black Back/Gold Star 20G ES3186

Hashtag Diamond Silver 20G ES3196

# larson<sup>®</sup> FR larcore<sup>®</sup> A2

**#HASHTAG COLOUR CHART** 













**#HASHTAG COLOUR CHART** 









# GREEN THINKING SMART PRODUCTS FOR SMART CITIES





Polígono Industrial de Bayas C/ Ircio parcelas R72-77 09200 Miranda de Ebro - Spain Tel.: +34 947 333 320 info@alucoil.com

www.alucoil.com

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